



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2732-030
Job Sheet 179855



Part No: D2732-030

Job Qty: 200 ea

DAS
21
9-88

Part Name: Rubber Cushion - 3"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 6/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B1 IPP Rev:A 10.11.02 as per revB DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	6/26/18	6/26/18	0.00	0.00	Start Up Stores/Pkg-1		Smb SMB
100	Small Fab	200 pcs	6/26/18	6/26/18	0.00	3.17	Small Fab-2		
110	QC	200 pcs	6/26/18	6/26/18	0.00	0.00	QC5		38
120	Packaging	200 pcs	6/26/18	6/26/18	0.00	0.13	Packaging3-1	5/410	JUN 27 2018
130	QC21-SA	200 Ea	6/26/18	6/26/18	0.00	0.00	QC21		9-89

Part Op
Descriptions: 100 - Cut as per dwg (3.00")

DAS
21
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JUN 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2732	Rubber Cushion (\$Per Foot)	50 Ea (.25 ea)	90-Start up Operation	50-1687

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2732	50	361	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube Machining ☐ Thermoforming ☐ Cross tube Small Fab ☐ Finish ☐	
NCR No. _____		Suspected ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Store/Packaging Supplier ☐	
Date: _____				Engineering Quality Other ☐	
Description				MRB (QSI042) Approval ☐	
				Completed By ☐	
				Lead hand / Supervisor Approval Verification ☐	
				QC / QA Coordinator Approval ☐	

Root Cause

Environment	☐	No Re-verfic	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Container No: S083726

Part: D2732 - 030

Job No: 179855

Serial No/Batch: S083726

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: _____

Cracks

Crimp/Kink/Ripple/Wave ☐

Cuffs ☐

Crushing ☐

Heat Treat ☐

Wave/Twist in Tube ☐

Marks/Chatter ☐

Broken/Damage/Defect

Inspection Incomplete/Unqualified ☐

Contamination ☐

Countersink ☐

Cut Too Short ☐

Instructions Incomplete/Unclear ☐

Drill Holes ☐

Grain

Weld ☐

Wrong Stock Pulled ☐

Out of Sequence ☐

Off-set ☐

Mislabeled ☐

Fit/Function ☐

Misaligned/off center ☐

Positioned Wrong

Outside Dimensions ☐

Over/Under tolerance ☐

Part Incorrect ☐

Part Lost/Missing ☐

Part Moved ☐

Drawing ☐

Finish ☐

Misread ☐

Turning Sequence ☐

OTHER: _____

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www.dartaerospace.com

Date: 06/25/18



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Urgency